**Fabrication Instructions**  
(shown using centering die-dimple locator)

**3/4" Balance - Pivot Bar Mounting** (FG14131)

For **single wall jamb**: pivot bar to extend .750" + .006" (see below) shown with outside surface facing up

*Example:*  
If shoe pocket depth measures 1.060" (X dim.), subtract .200" = .860" (Y dim.)

For **double wall jamb**:  
1. measure depth of shoe pocket (X)  
2. subtract .210", this value (Y) is your extension of pivot bar from sash for proper installation.

**Formula:**

\[ X - 0.200 = Y \]

Align bottom of shoe with dimple & fasten stop mount w/ #8 screw.

Align top of upper spring carrier with dimple & fasten stop mount w/ #8 screw.

**Dimensions:**

- Top of Lock Rail: 2.500"  
- Bottom of Keeper Rail: 3.225" (2nd spring)  
- 3.125" (2nd spring) (screen hole)

- Shoe pocket depth: 1.060"

**Website:**  
www.springcompany.com