

# The diFLEX500

Constant Force Balance System  
for 1/2" Windows

Covered by one or more of the following patents & patents pending, found at:  
<http://www.springcompany.com/downloads>

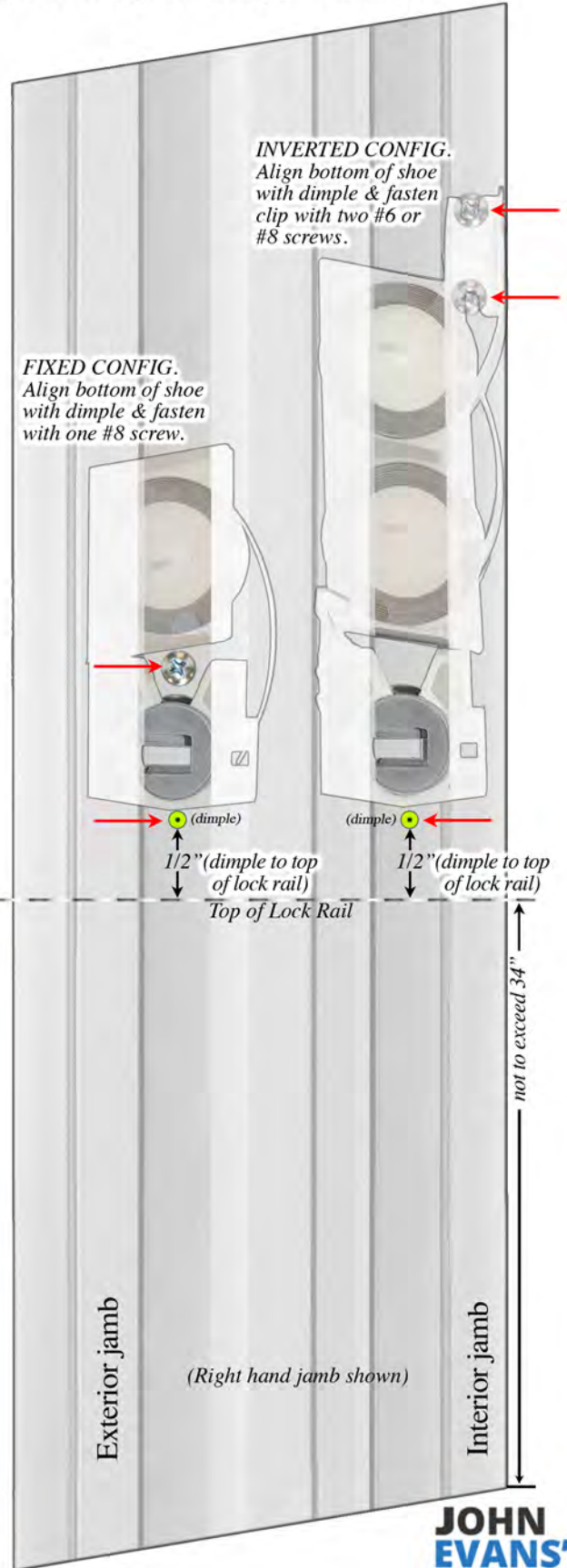
## Fabrication Instructions (shown using centering die-dimple locator)



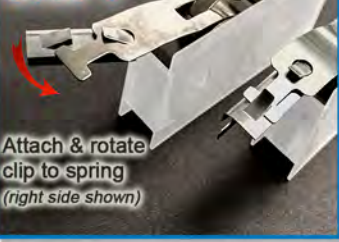
Fixed config.



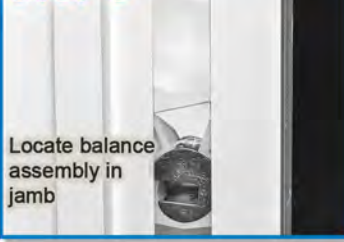
Inverted config.



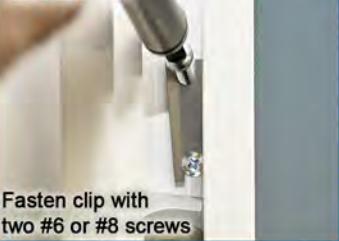
### STEP 1



### STEP 2



### STEP 3



### STEP 4

