**Fabrication Instructions for Inverted Configuration**

(Shown using centering die-dimple locator)

- **Inverted Config.**
  - Align bottom of shoe with dimple & fasten clip with two #6 or #8 screws.
  - Dimple to top of lock rail:
    - 1/2”
  - Top of Lock Rail:
    - 1/2”

**STEP 1**
Attach & rotate clip to spring (right side shown)

**STEP 2**
Locate balance assembly in jamb

**STEP 3**
Fasten inverted bracket with two #6 or #8 screws

**STEP 4**
Rotate cam & rack-in sash

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Covered by one or more of the following patents & patents pending, found at:
http://www.springcompany.com/downloads

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